

Explorer 5.0 Delphi/Saginaw Bracket Set

#2023 Date 11/13/13 rev. 0

This Kit fits 5.0 Explorer not for use with 5.8 (351W)

Parts

1 ea. Idler pulley bracket
1 ea. Pump bracket
1 ea. Spacer 3 3/4"
1 ea. Spacer .875"
1 ea. Spacer 1/4"
2 ea. Spacer 1/2"

Hardware

1 ea. 7/16"x 5" NC bolt
3 ea. 7/16" flat washers
2 ea. 5/16" NC nuts
2 ea. 5/16" lock washers
8 ea. 5/16" flat washers
2 ea. 7/16" x 1 1/2" NC bolts

Hardware

1 ea. 10mm x1.5 x 30 bolt
1 ea. 10mm x1.5 x 25 bolt
3 ea. 3/8" flat washers
1 ea. 10mm x 1.5 nut
1 ea. 10mm lock washer
1 ea. 10mm x 1.5 x 65 bolt
1 ea. thick 3/8 washer

1. This installation assumes you have already removed the large stock Explorer aluminum bracket. Start by mounting the idler pulley bracket to the water pump and head. Use the 7/16"x 5" bolt and flat washer. Install as shown in pic #1. Use 3 3/4" spacers between the bracket and head. If you are doing an Explorer front dress swap and you don't have the stock water pump studs, you can stack (4) 5/16" flat washers to make up the space. See pic #1.
2. Now install the idler pulley onto the bracket. Use original washers and spacers. We provide a 10mm x 65 bolt, nut and lock washer. Use the .875" spacer and thick washer between the stock idler pulley washer and the bracket. Apply Loktite to the nut.
3. Now mount the pump bracket to the head. Use the (2) 1/2" spacers between the head and bracket (pic #3). Bolt the bracket to the head using (2) 7/16" x 1 1/2" bolts with flat washers and spacers as shown in pic #2
4. Mount the pump to the pump bracket. Use the 1/4" spacer on the bottom hole as shown in pic #2. There are many metric and many standard threaded Saginaw/Delphi pumps. Be sure to use the correct size bolts for your particular pump.
5. Route the belt as shown in pic #4. We can also provide pressure hoses as long as we know what steering box you are using. Call if you need help.

WH Serp belt #2064 is available for 29.99 ea. WH serp pulley #2062 is available for 39.99 ea.

